# Tough Conditions Demand Tough Air Winches.







# Let Us Raise Your Expectations.

Winches built to last from a brand that's known to perform. The "Big Red" TA series Air winches from Thern fuse a field proven radial piston motor with industrial grade welded steel construction for ultimate dependability. Whether you're dealing with heat, frost, dust, sand or salt, if you're counting on anything less than a Thern Big Red winch, you're counting on trouble.

Much more than reliable, Thern Big Red winches allow you to customize the set up to suit your specific task, giving you the right tool for the job – without paying special mark-ups or facing long lead times. In fact, you'll receive special orders in off-the-shelf time.

You've got a tough job to do, and an even tougher environment to do it in. Luckily, you also have Thern Big Red winches working for you.

#### **QUICK DELIVERY**

Order a custom winch and receive it in off-the-shelf time.

#### **RUGGED DESIGN**

All Thern air winches are manufactured under strict quality standards to meet industry certifications.

#### **SERVICE**

Leading the industry with a two year limited warranty, we're dedicated to providing top-notch customer service.

#### UTILITY/PERSONNEL

Thern Big Red air winches are available with ABS type approval in utility and personnel rated models.







Tough conditions demand tough winches – like the Big Red air winches from Thern. Few if any other winches can accommodate such a daunting array of challenges. From blistering heat, bitter cold, salty-aired and sand blown environments associated with oil rigs to the damp, saltwater encrusted working conditions of maritime industries, Thern winches are up to the challenge.



TA5 shown with manual band brake and muffler kit.

## Big Red Seeks Black Gold In Oil And Gas

Oil and gas rigs demand one thing above all else from a winch. Reliability. When you're hours from anywhere, failure is not an option. Whether you're setting up the rig, pulling pipe, moving materials, positioning equipment or just putting in an honest day's work, you'll want the Thern ABS type approved Big Red or Big Red Rider at your command for utility and personnel lifting. These are heavy-duty winches, even by heavy-duty standards, with all the power you'll need.

## **Big Red Digs Deep In Mining**

Dust, dirt, grit, grime, moisture and debris come with the territory. Big Red air winches from Thern welcome them all with open arms. Tough as the miners who use them, Big Red Winches are made with heavy-duty welded steel construction. So forge ahead, raise or pull mighty loads with confidence all the livelong day. Big Red will never let you down.

# Big Red Meets Deep Blue In Marine

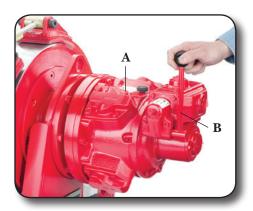
Add water, and suddenly your job gets a lot tougher. This makes working in a shipyard among the most demanding environments imaginable. Moisture makes things slip, corrode and fail, unless you're talking about Thern Big Red air winches. Thern excels in marine operations. Whether it's laying pipe, positioning barges, or lifting and positioning propellers and rudders, you can count on Thern to be in ship shape condition and up to the task.



BigRed

# Everything You Need, More Than You Expect.

			Drum Widt	th (inches)			Winch Load Rating	Winch
	Model	16	24	30	36	HP	(Full Drum)	Line Speed
	TA2 Series	•	•	-	-	7.1	4,700 lbs	30-46 fpm
ĽX	TA2H Series	•	•	-	-	7.1	2,400 lbs	61-94 fpm
HE	TA2.5 Series	•	•	-	-	18.3	5,000 lbs	79-114 fpm
UI	TA5 Series	•	•	•	-	17.8	11,500 lbs	30-47 fpm
	TA7 Series	-	•	•	•	14.4	15,900 lbs	19-29 fpm





#### **Features and Benefits**

#### Radial Piston Motor (A)

Internally lubricated for reliable power and an exceptionally long service life.

#### Precise Control Valve (B)

Count on smooth control with variable speed, making it ideal for both precision spotting and long lifts.

#### Manual Band Brake (C)

The heavy duty, long handled steel band brake requires less force to engage and provides up to 150% holding capacity.

#### **Welded Steel Frame**

Captures both drum ends for optimal strength and security.

#### **Planetary Gears**

Compact design and high efficiency gearing reduce power loss and heat generation while increasing service life. Gears operate in oil bath. Double lip oil seals keep oil in and contaminants out.

#### Wire Rope Assemblies

Sold separately. A variety of wire rope assemblies and fittings are available per customer request. Please contact the factory.

#### **Meets ASME 30.7 Requirements**

Standard units designed and built to meet this specification.

#### 2-Year Warranty

Leading the industry with our *Move It with Confidence* Two Year Limited Warranty.





# No One Knows What You Need Better Than You.

Every job is different, so we allow you to build the Thern BIG RED TA Series air winches to suit your specific needs using our extensive line of accessories and options. The better suited the winch, the better completed the task.



## **Options and Accessories**

#### **Automatic Disc Brake (D)**

Spring engaged, air pressure released and oil cooled for extended duty cycles and long life.



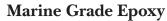
Spring engaged, air pressure released, with heavy-duty construction that provides up to 150% holding capacity (replaces manual brake).



Attached to the exhaust ports to reduce noise.



Winch mounted, full flow remote pendant control valve.

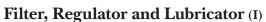


Applied with a zinc primer for ultimate protection in harsh environments.



Heavy-duty steel mesh helps to protect operators.

Adjusts for different rope payout angles.



Maintains air quality to the winch. Required for warranty compliance.

#### Line Guide (J)

Steel construction and hand operated to help wire rope unwind uniformly.

#### **Stackable Construction Winch Cage**

Protects motor and winch during operation. Movable with forklift.















#### **BIG RED TA Series UTILITY RATED Air Winch Performance Characteristics**

	TA2 S	TA2 Series		Series	TA2.5	Series	T/	A5 Series	TA7 Series		
Load Rating 1st Layer	7,200 lb	3,265 kg	3,600 lb	1,632 kg	7,200 lb	3,265 kg	18,000 lb	8,164 kg	23,600 lb	10,704 kg	
Load Rating Mid-Drum	5,700 lb	2,585 kg	2,900 lb	1,315 kg	5,900 lb	2,676 kg	14,000 lb	6,350 kg	19,000 lb	8,618 kg	
Load Rating Full Drum	4,700 lb	2,131 kg	2,400 lb	1,088 kg	5,000 lb	2,268 kg	11,500 lb	5,216 kg	15,900 lb	7,212 kg	
Line Speed 1st Layer*	30 fpm	9.1 m/min	61 fpm	18.6 m/min	79 fpm**	24.1 m/min**	30 fpm**	9.1 m/min**	19 fpm	5.8 m/min	
Line Speed Mid-Drum*	38 fpm	11.6 m/min	77 fpm	23.5 m/min	96 fpm**	29.3 m/min**	39 fpm**	11.9 m/min**	24 fpm	7.3 m/min	
Line Speed Full Drum*	46 fpm	14.0 m/min	94 fpm	28.7 m/min	114 fpm**	34.7 m/min**	47 fpm**	14.3 m/min**	29 fpm	8.8 m/min	
Input HP	7.1 hp	7.1 hp	7.1 hp	7.1 hp	18.3 hp	18.3 hp	17.8 hp	17.8 hp	14.4 hp	14.4 hp	
Max. Stall Pull 1st Layer	9,000 lb	4,082 kg	4,500 lb***	2,041kg***	11,000 lb	4,989 kg	33,000 lb	14,968 kg	38,000 lb	17,236 kg	
Pressure	90 psi	6.3 kgf/cm2	90 psi	6.3 kgf/cm2	90 psi	6.3 kgf/cm2	90 psi	6.3 kgf/cm2	90 psi	6.3 kgf/cm2	
Flow	250 scfm	7.0 m3/min	250 scfm	7.0 m3/min	600 scfm	17.0 m3/min	550 scfm	15.6 m3/min	550 scfm	15.6 m3/min	
Pipe Inlet Size	1 in	25.4 mm	1 in	25.4 mm	1.5 in	38.1 mm	1.5 in	38.1 mm	1.5 in	38.1 mm	
Hose Size	1.25 in	31.8 mm	1.25 in	31.8 mm	1.5 in	38.1 mm	1.5 in	38.1 mm	1.5 in	38.1 mm	
Minimum Design Temp	(-4°) F	(-20°)C	(-4°)F	(-20°)C	(-4°) F	(-20°)C	(-4°)F	(-20°) C	(-4°)F	(-20°)C	

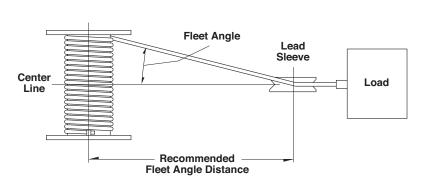
<sup>\*</sup> Line speeds vary based on conditions of air supply. \*\* ABS certifications may specify slower line speeds than those published due to variances in air flow at time of actual test. \*\*\* Estimated Value.

#### BIG RED TA Series UTILITY RATED Air Winch Drum Capacities\*

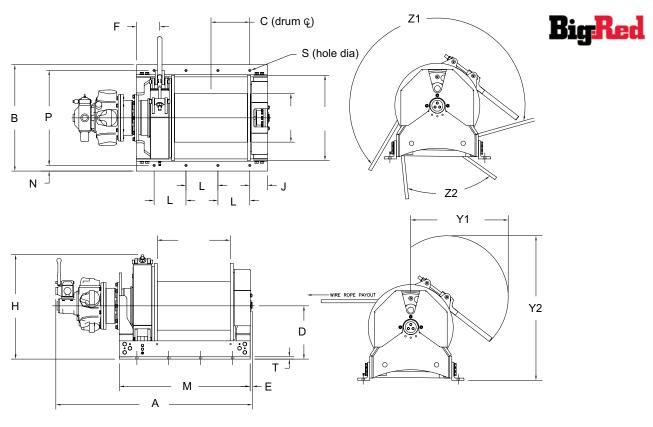
Drum Width	1		16	in (407 m	m)	24	in (610 m	m)	30	in (762 m	m)	36 in (915 mm)			
	Rope Diameter	Breaking Strength**	1st Layer	Mid Full Drum Drum		1st Layer	Mid Drum	Full Drum	1st Layer	Mid Drum	Full Drum	1st Layer	Mid Drum	Full Drum	
	(in) (mm)	(lb) (kg)	(ft) (m)	(ft) (m)	(ft) (m)	(ft) (m)	(ft) (m)	(ft) (m)	(ft) (m)	(ft) (m)	(ft) (m)	(ft) (m)	(ft) (m)	(ft) (m)	
TA2 Series	0.5 12.7	26,600 <b>12,065</b>	83 <b>25</b>	380 115	850 <b>259</b>	130 <b>39</b>	570 173	1,270 387							
TA2H Series	0.5 12.7	26,600 <b>12,065</b>	83 <b>25</b>	380 115	850 <b>259</b>	130 39	570 173	1,270 387							
TA2.5 Series	0.63 16.0	41,200 18,688	71 <b>21</b>	260 79	580 <b>176</b>	110 33	390 118	860 <b>262</b>							
TA5 Series	0.75 19.1	58,800 <b>26,671</b>	72 <b>21</b>	360 109	810 <b>246</b>	120 <b>36</b>	550 167	1,210 368	150 <b>45</b>	680 <b>207</b>	1,520 463				
TA7 Series	0.88 22.4	79,600 <b>36,106</b>				120 <b>36</b>	520 <b>158</b>	1,150 <b>350</b>	160 <mark>48</mark>	650 <mark>198</mark>	1,440438	190 <b>57</b>	780 <b>237</b>	1,730 <b>527</b>	

<sup>\*</sup> Drum capacity is based on 0.5 inch flange clearance at top layer per ASME B30.7. \*\* Values based on 6x37 IWRC EIPS wire rope.

	Drum Diameter	Flange Diameter	Drum Width	Fleet Angle Dist.
Series	(in) (mm)	(in) (mm)	(in) (mm)	(ft) (m)
TA2-16	11.50 <b>292</b>	20.00 508	16.00 <b>406</b>	26 8
TA2-24	11.50 <b>292</b>	20.00 508	24.00 610	39 12
TA2H-16	11.50 <b>292</b>	20.00 508	16.00 <b>406</b>	26 8
TA2H-24	11.50 <b>292</b>	20.00 508	24.00 610	39 12
TA2.5-16	12.75 <b>324</b>	21.00 533	16.00 <b>406</b>	26 8
TA2.5-24	12.75 <b>324</b>	21.00 533	24.00 610	39 12
TA5-16	16.00 406	28.00 711	16.00 <b>406</b>	26 8
TA5-24	16.00 406	28.00 711	24.00 610	39 12
TA5-30	16.00 <b>406</b>	28.00 711	30.00 762	48 15
TA7-24	20.00 508	33.00 838	24.00 610	39 12
TA7-30	20.00 508	33.00 838	30.00 762	48 15
TA7-36	20.00 508	33.00 838	36.00 <b>914</b>	58 <b>18</b>



# **UTILITY RATED**



#### **BIG RED TA Series UTILITY RATED Air Winch Dimensions**

	Α	В	C	D	E	F	Н	J	L	M	N
Series	(in) (mm)	(in) (mm)	(in) (mm)	(in) (mm)	(in) (mm)	(in) (mm)	(in) (mm)	(in) (mm)	(in) (mm)	(in) (mm)	(in) (mm)
TA2-16	44.00 1,118	24.00 610	9.06 230	14.00 356	0.54 14	5.25 <b>133</b>	28.50 724	2.88 73	7.50 <b>191</b>	28.50 724	2.00 51
TA2-24	52.00 1,321	24.00 610	12.81 325	14.00 <b>356</b>	0.54 14	5.25 <b>133</b>	28.50 <b>724</b>	3.13 80	10.00 <b>254</b>	36.50 927	2.00 51
TA2H-16	44.00 1,118	24.00 610	9.06 230	14.00 356	0.54 14	5.25 <b>133</b>	28.50 724	2.88 73	7.50 <b>191</b>	28.50 724	2.00 51
TA2H-24	52.00 1,321	24.00 610	12.81 325	14.00 <b>356</b>	0.54 14	5.25 <b>133</b>	28.50 <b>724</b>	3.13 80	10.00 <b>254</b>	36.50 927	2.00 51
TA2.5-16	50.00 1,270	24.00 610	9.00 229	14.00 356	0.73 19	5.25 <b>133</b>	30.00 762	2.88 73	7.50 <b>191</b>	28.50 724	2.00 51
TA2.5-24	58.00 1,473	24.00 610	12.75 <b>324</b>	14.00 <b>356</b>	0.73 19	5.25 <b>133</b>	30.00 762	3.13 80	10.00 <b>254</b>	36.50 927	2.00 51
TA5-16	57.00 1,448	35.00 889	10.53 <b>267</b>	17.50 445	0.68 17	7.75 197	34.50 876	4.03 102	9.00 229	35.50 902	1.88 48
TA5-24	65.00 1,651	35.00 889	12.78 325	17.50 <b>445</b>	0.68 17	7.75 197	34.50 876	5.78 147	10.50 <b>267</b>	43.50 1,105	1.88 48
TA5-30	71.00 1,803	35.00 889	17.03 <b>433</b>	17.50 445	0.68 17	7.75 197	34.50 876	4.53 115	10.00 254	49.50 1,257	1.88 48
TA7-24	69.00 1,753	38.00 965	15.41 391	20.00 508	1.00 25	9.25 <b>235</b>	37.00 <b>940</b>	5.38 137	9.00 229	47.00 1,194	1.88 48
TA7-30	75.00 1,905	38.00 965	17.41 442	20.00 508	1.00 25	9.25 <b>235</b>	37.00 940	6.38 162	10.00 254	53.00 1,346	1.88 48
TA7-36	81.00 2,057	38.00 965	19.41 493	20.00 508	1.00 <b>25</b>	9.25 <b>235</b>	37.00 940	7.38 <b>187</b>	11.00 279	59.00 1,499	1.88 48

			5	3			#											
	P		(hole di	ameter)	1	Γ	Y	1	Y	2	<b>Z</b> 1	<b>Z</b> 2	Bolts	Bolt Size	We	eight		
Series	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(Degrees)	(Degrees)	-	-	(lb)	(kg)		
TA2-16	20.00	508	0.69	18	0.50	13	20.00	508	37.00	940	223	34	8	5 / 8 in - G8	990	450		
TA2-24	20.00	508	0.69	18	0.50	13	20.00	508	37.00	940	223	34	8	5 / 8 in - G8	1,080	490		
TA2H-16	20.00	508	0.69	18	0.50	13	20.00	508	37.00	940	223	34	8	5 / 8 in - G8	990	450		
TA2H-24	20.00	508	0.69	18	0.50	13	20.00	508	37.00	940	223	34	8	5 / 8 in - G8	1,080	490		
TA2.5-16	20.00	508	0.69	18	0.50	13	20.00	508	37.00	940	228	27	8	5 / 8 in - G8	1,315	597		
TA2.5-24	20.00	508	0.69	18	0.50	13	20.00	508	37.00	940	228	27	8	5 / 8 in - G8	1,400	636		
TA5-16	31.45	794	0.81	21	0.75	19	32.50	826	48.00	1,219	224	50	8	3 / 4 in - G8	2,585	1,173		
TA5-24	31.45	794	0.81	21	0.75	19	32.50	826	48.00	1,219	224	50	8	3 / 4 in - G8	2,745	1,246		
TA5-30	31.45	794	0.81	21	0.75	19	32.50	826	48.00	1,219	224	50	10	3 / 4 in - G8	2,870	1,302		
TA7-24	34.25	870	0.94	24	0.75	19	32.00	813	51.00	1,295	210	39	10	7 / 8 in - G8	3,600	1,633		
TA7-30	34.25	870	0.94	24	0.75	19	32.00	813	51.00	1,295	210	39	10	7 / 8 in - G8	3,765	1,708		
TA7-36	34.25	870	0.94	24	0.75	19	32.00	813	51.00	1,295	210	39	10	7 / 8 in - G8	3,965	1,799		

# **TA10 Air Winches**

# Load Capacity up to 37,000 lbs



TA10-40MX1 shown with manual band brake for positive load control.

The addition of the TA10 to the TA Series from Thern gives users more options than ever before. Featuring new design elements, including frame design, rotary cable anchor, and lifting eyes, the TA10 adds flexibility and ease of use while retaining all of the rugged features found on our TA Series winches.

### **Features and Benefits**



Drain and fill plug location makes maintenance easy.



Rotary cable anchor for easy installation from either direction.

#### **High Capacity Radial Piston Motor**

Internally lubricated for reliable power and long service life providing high capacity with faster line speeds.

#### **Precise Control Valve**

Count on smooth control with variable speed, for precision spotting or long lifts.

#### **Manual Band Brake**

Heavy-duty handle allows for manual brake operation and provides 150% load holding capacity. Brake can be modified to operate from either side.

#### Easy Access Drain and Fill Plug (A)

New configuration provides easier access for maintenance; drain and fill plugs now located outside of drum, eliminating need to remove wire rope for maintenance.

#### **Planetary Gears**

Compact design and high efficiency gearing reduce power loss and heat generation while increasing service life. Gears operate in oil bath. Double lip oil seals keep oil in and contaminants out.

#### **Rotary Cable Anchor (B)**

Innovative cable anchor design is self adjusting for various cable sizes. Anchor is corrosion resistant for operation in harsh environments.

#### **Welded Steel Frame**

Captures both drum ends for strength and security. Frame includes convenient lifting eyes for easy handling.

#### **Meets ASME 30.7 Requirements**

Standard units designed and built to meet this specification.

#### 2-Year Warranty

Leading the industry with our *Move It With Confidence* Two-Year Limited Warranty.



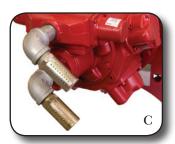


# Unmatched Versatility, Customized For Your Job.



Every job is different, so we allow you to order Thern BIG RED TA10 air winches to suit your specific needs with a vast array of options and accessories. From automatic brake options to a pendant control, we'll work with you every step of the way to make sure you get exactly what you require.

## **Options and Accessories**



Mufflers help reduce noise during operation.



Convenience of pendant controls for remote operation.



Protect motor from contaminants with Filter-Regulator-Lubricator.

#### **Automatic Disc Brake**

Spring engaged, air pressure released and oil cooled for extended duty cycles and long life.

#### Automatic Band Brake

Spring engaged, air pressure released, with heavy-duty construction that provides up to 150% holding capacity (replaces manual band brake).

#### Mufflers (C)

Attached to exhaust ports to reduce noise.

#### **Control Options (D)**

Winch mounted, full flow remote pendant control valve.

#### **Marine Grade Epoxy**

Applied with a zinc primer for ultimate protection in harsh environments.

#### **ABS Survey Available**

Please contact factory.

#### **Drum Guard**

Heavy-duty steel mesh helps to protect operators. Adjusts for different rope payout angles.

#### Filter, Regulator and Lubricator (E)

Maintains air quality to the winch. Required for warranty compliance.

#### **Multiple Drum Compartments**

Allow for multiple line connections and operation.







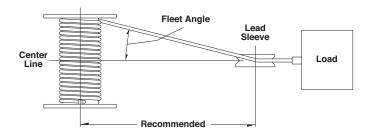
#### **BIG RED TA10 Series Performance Characteristics**

	TA10 Series
Load Rating 1st Layer	37,000 lb 16,783 kg
Load Rating Mid-Drum	27,400 lb 12,428 kg
Load Rating Full Drum	21,800 lb 9,888 kg
Line Speed 1st Layer *	20 fpm 6.1 m/min
Line Speed Mid-Drum*	27 fpm 8.2 m/min
Line Speed Full Drum*	34 fpm 10.4 m/min
Input HP	27 hp 27 hp
Max. Stall Pull 1st Layer	47,000 lb** 21,320 kg
Pressure	90 psi 6.3 kgf/cm2
Flow	900 scfm 25 m3/min
Pipe Inlet Size	1.5 in 38.1 mm
Hose Size	1.5 in 38.1 mm
Minimum Design Temp	(-4°) F (-20°) C

<sup>\*</sup> Line speeds vary based on conditions of air supply. \*\* Estimated value.

#### **RED BIG TA10 Series Fleet Angle Requirements**

	Drum Diameter	Flange Diameter	Drum Width	Fleet Angle Dist.
Series	(in) (mm)	(in) (mm)	(in) (mm)	(ft) (m)
TA10-30	20.00 508	38.00 965	30.00 762	48 <b>15</b>
TA10-40	20.00 508	38.00 965	40.00 1016	64 <b>20</b>
TA10-60	20.00 <b>508</b>	38.00 <mark>965</mark>	60.00 <b>1524</b>	95 <b>29</b>



#### **BIG RED TA10 Series Air Winch Drum Capacities**\*

Drum Width			3	0 in (762 m	m)	40	) in (1016 mm)		60 in (1524 mm)				
	Rope Diameter	Breaking Strength**	1st Layer	Mid Drum	Full Drum	1st Layer	· ·	ull rum	1st Layer	Mid Drum	Full Drum		
Series	(in) (mm)	(lb) (kg)	(ft) (m)	(ft) (m)	(ft) (m)	(ft) (m)	(ft) (m) (ft)	(m)	(ft) (m)	(ft) (m)	(ft) (m)		
TA10	1 1/8 28.7	130,000 <b>58,968</b>	120 <b>36</b>	620 1 <mark>15</mark>	1,390 259	160 <b>48</b>	830 <b>252</b> 1,850	563	260 79	1,250 381	2,780 847		

<sup>\*</sup> Drum capacity is based on 0.5 inch flange clearance at top layer per ASME B30.7. \*\* Values based on 6x37 IWRC EIPS wire rope.

#### **BIG RED TA10 Series Air Winch Dimensions**

	A		A B			C		D		E		H1		2	J		L	
Series	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)
TA10-30	69.00	1753	45.75	1162	19.50	495	21.00	533	2.25	57	41.50	1054	50.00	1270	2.00	51	8.00	203
TA10-40	79.00	2007	45.75	1162	24.50	622	21.00	533	2.25	57	41.50	1054	50.00	1270	2.00	51	8.00	203
TA10-60	99.00	2515	45.75	1162	34.50	876	21.00	533	2.25	57	41.50	1054	50.00	1270	2.00	51	8.00	203

	M		M P		S (hole diameter)		<b>Y1</b> (Man)		<b>Y1</b> (Auto)		Y2		# Bolts	Bolt Size	Wei	ght*
Series	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)	(in)	(mm)		-	(lb)	(kg)
TA10-30	48.00	1219	42.25	1073	.94	24	42	1067	35.25	895	62.50	1588	12	15 / 16 in - G8	3,220	1,461
TA10-40	58.00	1473	42.25	1073	.94	24	42	1067	35.25	895	62.50	1588	12	15 / 16 in - G8	3,515	1,595
TA10-60	78.00	1981	42.25	10.73	.94	24	42	1067	35.25	895	62.50	1588	12	15 / 16 in - G8	4,105	1,863

<sup>\*</sup> Weights based on MX1 configuration. Weights subject to change with configurations.

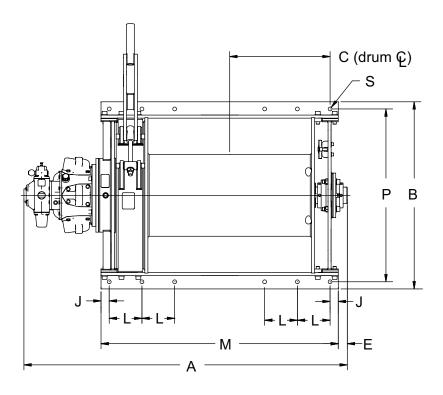
Dimensions are for reference only and subject to change without notice. Please contact factory for exact dimensions.

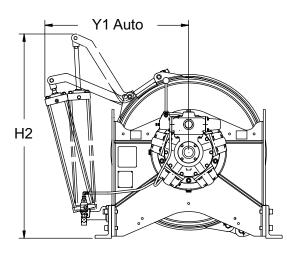
#### **IMPORTANT:**

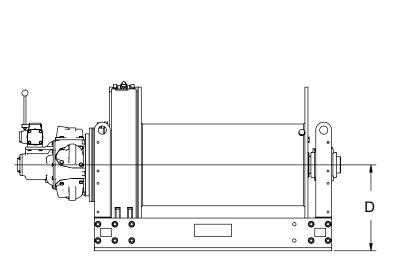
It is the owner or operator's responsibility to determine the suitability of the equipment to its intended use. Study all applicable codes, manuals and regulations. Be sure to read the Owner's Manual supplied with the equipment before operating it.

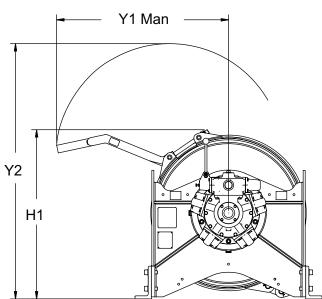












# A Reputation of Excellence.

By the time he returned from his Air Force duty during World War II, Royal G. Thern, or Roy for short, had already spent his lifetime around large machines and heavy equipment. Settling in to the small town of Winona, Minnesota with his wife Lucille, the two combined their knowledge to create a corn sheller, lever-operated chain hoist, a cordwood saw frame and a differential chain hoist. It was the beginning of a long tradition of lifting and pulling innovation.

Today, Thern continues it's 60-year tradition of excellence by providing standard and customized load handling equipment to leading companies all around the world. The company offers lifting and pulling solutions to a variety of industries, including aerospace, aviation, bulk material processing, construction, manufacturing, transportation, and water/wastewater.





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